



Ship Via:

Date: 06/06/19

https://www.plexonline.com/25d377a0-b46f-490c-aa3a-e2520ccdc728/Plexus_Control/Report_View_Viewer_2.asp?URL=https://www.plexonline.com/25d37... 1/2

					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
160 QC 21 - SA	1 pcs	5/13/19	0.00 0.00	QC 21 - SA - 21		
				QC 21 - SA - 70		
				QC 21 - SA - 53		

Part Op 100 - ASSEMBLE AS PER DWG ***HAND TIGHTEN ALL BOLTS, SPREAD COTTER PIN JUST ENOUGH SO THAT IT
 Descriptions: WILL NOT FALL OUT***

120 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6-17A	Bolt	2 Ea (2 ea)	90-External Load - 1	5104372
AN310-10	Castellated Nut	1 Ea (1 ea)	100-External Load - 2 - B4B	5078640
C3-18-10	Nut, Cage Bumper	1 pcs (1 ea)	100-External Load - 2 - B4B	5029440
C3-18-7	Lifting Bushing	1 pcs (1 ea)	100-External Load - 2 - B4B	5059582
C3-18-9	Bumper	1 pcs (1 ea)	100-External Load - 2 - B4B	5145002
C3-19-1	Lifting Bolt (AN10-22)	1 pcs (1 ea)	100-External Load - 2 - B4B	5482082
C3-19-4	Lifting Bolt Cotter Pin	1 Ea (1 ea)	100-External Load - 2 - B4B	5058760
C3-19C	C3 Cage C3-C-1	1 pcs (1 ea)	100-External Load - 2 - B4B	5170390
MS21044N6	Nut, Self-Lock .375-24, UNJF-3B	2 Ea (2 ea)	100-External Load - 2 - B4B	5181732
NAS1149C0663R	Washer	1 Ea (1 ea)	100-External Load - 2 - B4B	5076016-1
NAS1149F0663P	Washer	4 Ea (4 ea)	100-External Load - 2 - B4B	5166716
NAS1149F1032P	Flat Washer, National Aeronautical Standard	2 Ea (2 ea)	100-External Load - 2 - B4B	5173079

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-External Load - 1	AN6-17A	2	39	0
100-External Load - 2 - B4B	AN310-10	1	29	0
	C3-18-10	1	148	0
	C3-18-7	1	1	0
	C3-18-9	1	8	0
	C3-19-1	1	0	0
	C3-19-4	1	39	0
	C3-19C	1	1	0
	MS21044N6	2	57	0
	NAS1149C0663R	1	510	0
	NAS1149F0663P	4	726	0
	NAS1149F1032P	2	100	0

Part Specifications

Specifications could not be found.

Plex 4/24/19 9:17 AM Dart.Renwick.Jennifer

C3-19C